

Work Order ID 113921

February-26-14 9:22:46 AM

113921

Page 1

Item ID: D350-616-011

Accept

N19000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Full Emergency Litter

Start Date: 2/26/14 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 2/28/14 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-616	G

100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-616-011 CHG006								

APR 10 2014

DAS
06
9-89

101		0.00							
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101		0.00							
Small Fab	Memo								

Small Fab 1- Assemble as per Dwg D2370

2- Transfer drill using D4812-041 as template and open to size 0.257" as per Dwg D2370 AND DT9935 DRILL JIG

3- Ensure fit of D4812-041 and remove for shipping

D4812-041 MUST STAY WITH LITTER FRAME

4- Deburr

FF
14-02-27

Work Order ID 113921

February-26-14 9:22:46 AM

113921

Page 2

Item ID: D350-616-011

Accept

N19000040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Full Emergency Litter

Start Date: 2/26/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/28/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

105

QC5- Inspect part completeness to step on W/O

0.00 DAS

105

QC

Memo

0.00

Quality Control

119

Pick Kit

0.00

119

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

APR 10 2014

06
06
9-89

Work Order ID 113921

February-26-14 9:22:46 AM

113921

Page 3

Item ID: D350-616-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Full Emergency Litter

Start Date: 2/26/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 2/28/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-616-011								
	Location: <u>049A</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

①

14-04-14

14-04-11

Picklist Print

February-26-14 9:22:45 AM

Page 1

Work Order ID: 113921

113921

Parent Item: D350-616-011

D350-616-011

Parent Item Name: Full Emergency Litter

Start Date: 2/26/14

Required Date: 2/28/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP E03.04.04ReformatKJ/RF
IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G
13.05.21 AS PER DWG REV.G DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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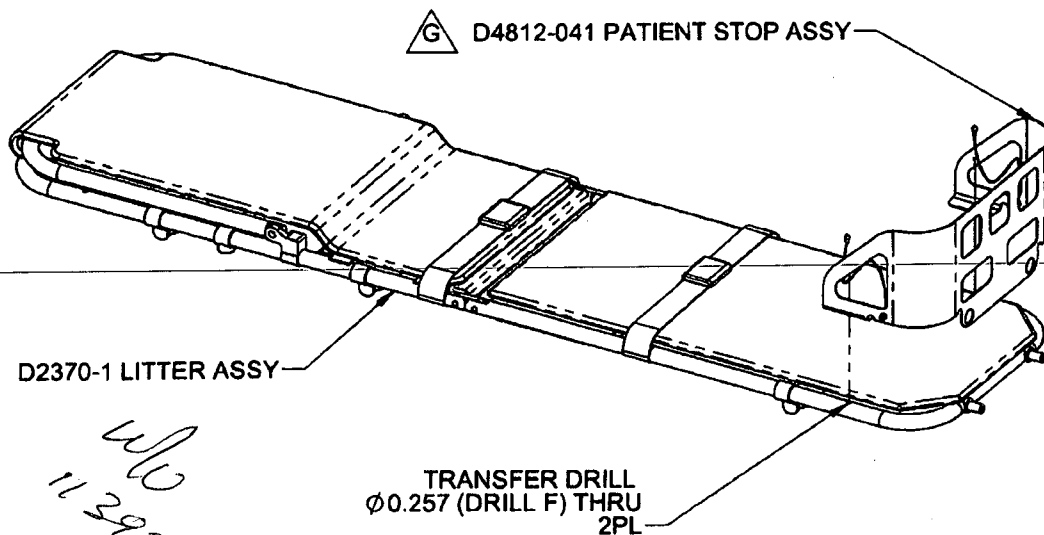
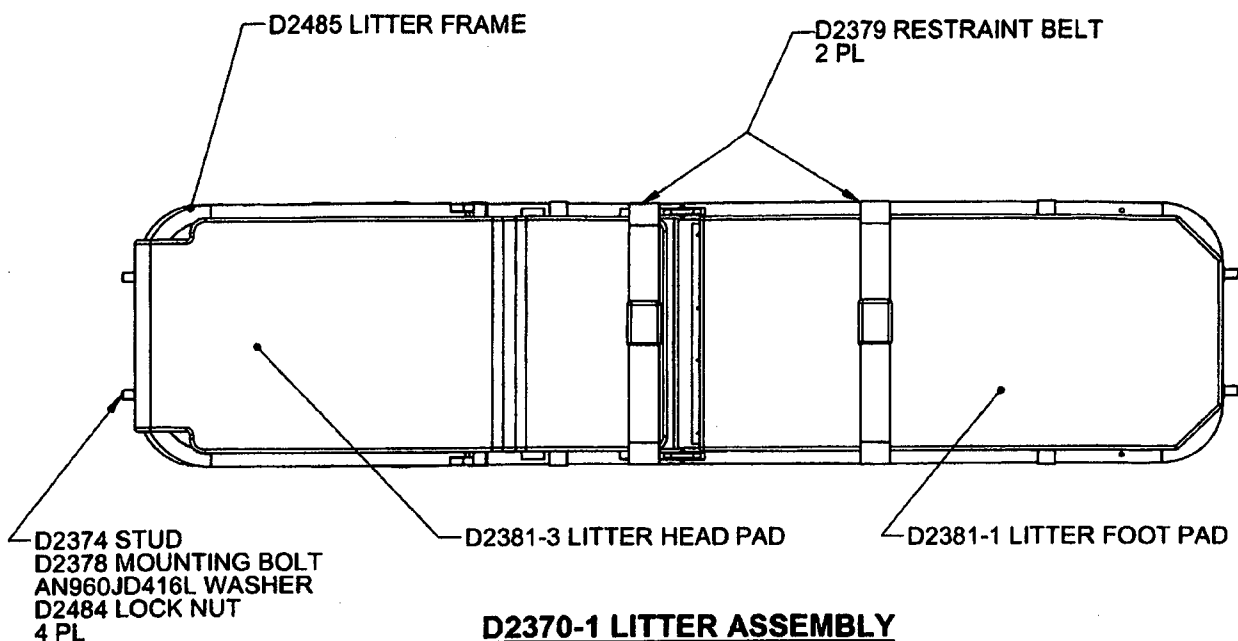
D2370-1		Manufactured	No				Each	2.0000		1			
D2370-1									**			FF	14-02-27
Litter Frame Assembly													

Location	Loc Qty	Loc Code
ST146A 112938	1	
107743	1	
st196a	1	
110564	1	

D350-616-013		Manufactured	No				Each	0.0000		1			
D350-616-013									**			116169	DAS 31 9-89
Deck Plate & Tie Down													

D4812-041		Manufactured	No				Each	8.0000		1			
D4812-041									**			FF	14-02-27
Patient Stop Assembly													

Location	Loc Qty	Loc Code
st196a	4	
111828	4	
ST229	4	
111829	4	



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 13.04.01
CERT. NO.: SH96-10
ISSUE NO.: 3

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	A.P.	DRAWING NO. D350-616	REV. G
MFG. APPR.	N/A	SHEET 9 OF 13	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
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